



DIN EN ISO 3834

ZDH-ZERT GMBH CERTIFIES THAT THE ORGANIZATION

**KREYENBORG GMBH & CO. KG**  
MESSINGWEG 18  
D - 48308 SENDEN

IS CERTIFIED TO HAVE PROVIDED EVIDENCE TO THE EXTENT SPECIFIED IN THE ATTACHMENT  
THAT THE QUALITY REQUIREMENTS FOR WELDING IN ACCORDANCE WITH

**DIN EN ISO 3834-2**

ARE FULFILLED.

PERIOD OF VALIDITY FROM 13.12.2020 UNTIL 12.12.2023  
CERTIFICATE REGISTRATION NO.: **QMS 0117176-00-03**  
Bonn, 09.06.2021

  
Dipl.-Ing. René Lövenich  
Head of Certification Body



ATTACHEMENT TO CERTIFICATE NO.: **QMS 0117176-00-03**

TECHNICAL SPECIFICATION: DIN EN ISO 3834-2:2006-03 - QUALITY REQUIREMENTS  
FOR THE FUSION WELDING OF METALLIC MATERIALS  
- PART 2: COMPREHENSIVE - QUALITY REQUIREMENTS

WELDING PROCESS(ES): 135 - MAG - ACTIVE GAS METAL ARC WELDING WITH  
SOLID WIRE ELECTRODE

PARAMETERS IN ACCORDANCE WITH DIN EN ISO 4063 141 - WIG - TUNGSTEN INERT GAS WELDING WITH SOLID  
WIRE ELECTRODE

BASE MATERIAL(S): S235, S275, S355 IN ACCORDANCE WITH EN 10025-2  
S355MC IN ACCORDANCE WITH EN 10149-2  
1.4301, 1.4307, 1.4401, 1.4404, 1.4541, 1.4571 IN  
ACCORDANCE WITH EN 10088

RESPONSIBLE WELDING SUPERVISOR: MICHAEL GRAF BORN 19.03.1989  
WELDING SPECIALIST/IWS (DVS/IIW)

REPRESENTATIVE: MAX PIETRAS BORN 05.01.1990  
WELDING SPECIALIST/IWS (DVS/IIW)

COMMENTS: THIS CERTIFICATE IS ISSUED ON THE BASIS OF THE  
ASSESSMENT PERFORMED ON 16.04.2021.