

WELDING CERTIFICATE DIN EN 1090

THIS WELDING CERTIFICATE IS AN ATTACHMENT TO THE CERTIFICATE NUMBER
2499 - CPR - 0117176-00-03 FOR THE CONFORMITY OF THE COMPANY PRODUCTION CONTROL AND IS
 ONLY VALID IN CONNECTION WITH THE CERTIFICATE NAMED WITHIN THE AREA OF VALIDITY
 OF THE CONSTRUCTION PRODUCTS REGULATION.

MANUFACTURER: **KREYENBORG GMBH & CO. KG**
 MESSINGWEG 18
 D - 48308 SENDEN

PRODUCTION SITE(S): AS NAMED ABOVE

TECHNICAL SPECIFICATION: EN 1090-2:2018-09
 DIBT- ZULASSUNGSBESCHEID Z-30.3-6

EXECUTION CLASS: STEEL STRUCTURES AND CONSTRUCTIONS KITS UP TO AND
 INCLUDING EXC2 IN ACCORDANCE WITH EN 1090-2

WELDING PROCESS(ES): 135 - MAG - ACTIVE GAS METAL ARC WELDING WITH SOLID WIRE
 ELECTRODE
 141 - WIG - TUNGSTEN INERT GAS WELDING WITH SOLID WIRE
 ELECTRODE

BASIS MATERIALS: S235, S275, S355 IN ACCORDANCE WITH EN 10025-2
 1.4301, 1.4307, 1.4401, 1.4404, 1.4541, 1.4571 IN ACCORDANCE WITH EN
 10088
 S355MC IN ACCORDANCE WITH EN 10149-2

RESPONSIBLE WELDING COORDINATOR: MICHAEL GRAF BORN 19.03.1989
 WELDING SPECIALIST/IWS (DVS/IIW)

REPRESENTATIVES: MAX PIETRAS BORN 05.01.1990
 WELDING SPECIALIST/IWS (DVS/IIW)

START OF VALIDITY: 13.12.2020

NEXT INSPECTION: 12.12.2023 (ON-SITE INSPECTION)

CERTIFICATE REG. NO.: **SCH 0117176-00-03**

COMMENTS: WITHIN GERMANY THE „BAUREGELLISTE“ AND THE ACCORDING
 „ANPASSUNGSRICHTLINIE STAHLBAU“ MUST BE COMPLIED WITH.
 FOR NON-RUSTING STEELS WITHIN GERMANY THE NOTE OF
 AUTHORISATION Z-30.3-6 OF THE DEUTSCHEN INSTITUTS FÜR
 BAUTECHNIK (DIBT) MUST BE COMPLIED WITH.

Bonn, 09.06.2021


 Dipl.-Ing. René Lövenich
 Head of Certification Body



DIN EN 1090

CONFORMITY OF THE COMPANY PRODUCTION CONTROL

2499 - CPR - 0117176-00-03

IN ACCORDANCE WITH THE REGULATION (EU) NO. 305/2011 OF THE EUROPEAN PARLIAMENT AND THE COUNCIL ON THE 9TH OF MARCH 2011 (CONSTRUCTION PRODUCTS REGULATION - CPR) THIS CERTIFICATE IS VALID FOR:

MANUFACTURER: **KREYENBORG GMBH & CO. KG**
MESSINGWEG 18
D - 48308 SENDEN

PRODUCTION SITE(S): AS NAMED ABOVE

HARMONISED STANDARD: EN 1090-1:2009 + A1:2012-02

PRODUCT(S): STEEL STRUCTURES AND CONSTRUCTIONS KITS UP TO AND INCLUDING EXC2 IN ACCORDANCE WITH EN 1090-2

INTENDED USE: FOR SUPPORTING PURPOSES IN ALL TYPES OF BUILDINGS

PRODUCTION SCOPE: PRODUCTION (CUTTING - PUNCHING - SHAPING, WELDING, MECHANICAL CONNECTION)

START OF VALIDITY: 13.12.2020

NEXT INSPECTION: 12.12.2023 (ON-SITE INSPECTION)

COMMENTS: THIS CERTIFICATE INCLUDES AN ANNEX AND THE WELDING CERTIFICATE(S):
SCH 0117176-00-03

Bonn, 09.06.2021


Dipl.-Ing. René Lövenich
Head of Certification Body



ANNEX

DECLARATION METHODS:

ZA 3.2 TO ZA 3.5 (PROCESSES 1, 2, 3A AND 3B) IN ACCORDANCE WITH EN 1090-1

ASSESSMENT AND VERIFICATION OF CONSTANCY OF PERFORMANCE SYSTEM 2+

CERTIFICATION OF AN ACCREDITED AND NOTIFIED BODY ON THE BASIS OF INITIAL INSPECTION OF THE MANUFACTURING PLANT AND OF FACTORY PRODUCTION CONTROL AS WELL AS CONTINUOUS SURVEILLANCE, ASSESSMENT AND EVALUATION OF FACTORY PRODUCTION CONTROL.

PERIOD OF VALIDITY:

THIS CERTIFICATE REMAINS VALID AS LONG AS THE ASSESSMENT PROCESSES AND/OR REQUIREMENTS STATED IN THE HARMONISED STANDARDS FOR THE APPRAISAL OF THE PERFORMANCE OF THE DECLARED CHARACTERISTICS REMAIN UNCHANGED AND THE PRODUCT AND THE PRODUCTION CONDITIONS AT THE SITE(S) ARE NOT SUBSTANTIALLY CHANGED, AT THE LONGEST HOWEVER UNTIL THE NEXT REGULATION INSPECTION.